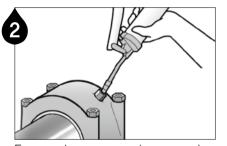
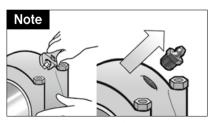
Installation Guidelines



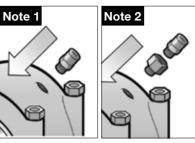
Remove contaminants around the lube point.



Ensure a clear passage using a manual grease gun. Note1 Remove any hardened grease by purging the lube point with a manual grease gun. Note2 The grease in the equipment and the grease contained in the unit should be the same or compatible.

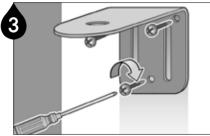


Remove the grease nipple.

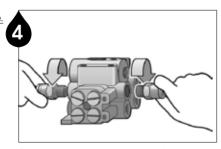


Note1 For BSPT, install the 084333 push-in type tube fitting directly onto the lube point.

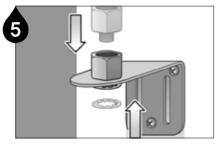
Note 2 For NPT, install the 084334 thread converter + 084333 push-in type tube fitting.



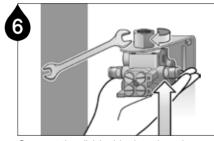
Install the 084326 mounting bracket at a proper location using screws(B051).



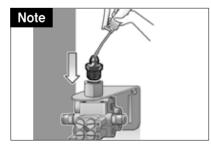
Screw in the 084333 push-in fitting connectors to each port of the divider block.



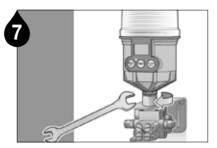
Install the 084329 adaptor on the fixed mounting bracket with the washer(B058) on the bottom.



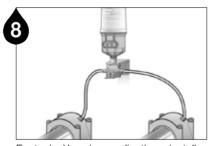
Connect the divider block to the adaptor, washer, and mounting bracket and turn the 084329 adaptor clockwise to tighten.



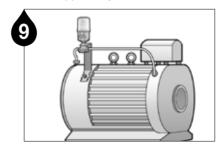
Prefill the divider block with the same or compatible grease using a grease gun and a 3/8" grease nipple.



Install the lubricator onto the mounting bracket using a 17mm wrench.

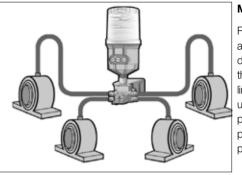


For typical bearing applications, install the divider block to the equipment using either copper or nylon tubes.



For motor bearing applications, install the mounting bracket at a proper location using the 2 point remote installation kit and then connect the lube-lines to both bearings.

Mounting Method



Multi-Point Installation

Remote multi-point lubrication is available with the Lubri-Cup EM using a divider block. It is recommended to test the back pressure of the bearing, lube lines, and divider block after assembly using a grease gun connected to a pressure gauge. Ensure the break-off pressure is below the average operating pressure of 30bar (435psi).

Warning

- ▶ Do not plug any open ports on the divider block. The kit or divider block must be ordered with the appropriate number of points required.
- For remote installation using a 6mm I.D. tubing, keep the maximum distance at 6m (20ft) or less.
- ▶ Prior to installation, ensure a clear passage using a manual grease gun and be sure to test the lubricator for proper operation.

Divider Block Grease Volume

Part No.	Outlet No.	Outlet No. / Grease Volume
HU - 2RS	1/2	
HU - 3RS	1 /2/ 5	No.2 / twice as much
HU - 4RS	1/2/5/6	
HU - 5RS	1/2/3/5/6	No.3 / twice as much
HU - 6RS	1/2/3/5/6/7	
HU - 7RS	1/2/3/5/6/7/8	No.8 / twice as much
HU - 8RS	1/2/3/4/5/6/7/8	

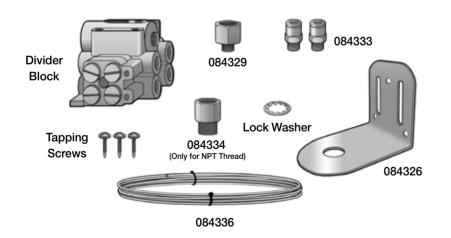
Note1 The average dispensing volume of each port is about 0.3ml EXCEPT No.2 of HU-3RS, No.3 of HU-5RS, and No.8 of HU-7RS. The three ports above will dispense double the amount of grease as the other ports.

Note 2 The Outlet No. is shown near each port on the divider block.

Rev.03

Detailed Parts

Part No.	Component Parts and Quantities								
EM unit	Sold separately								
084329	Reducer 3/8F x 1/8M Adapter 1ea								
084326	Mounting Bracket 1ea								
	Tapping Screws (Purchase from any hardware store) 3ea								
	Lock Washer (Purchase from any hardware store) 1ea								
084333	4ea 6ea 8ea 10ea 12ea 14ea 16ea Tube Fitting PC6 -PT 1/8" Push in fitting						16ea		
Divider Block	2ea 085655	3ea 085656	4ea 085657	5ea 085658	6ea 085659	7ea 085661	8ea 085662		
084336	1ea Tubing fill	2ea ed with 630	2ea Grease	3ea	3ea	4ea	4ea		
084334		Component Parts and Quantities: Thread Converter (PT to NPT), PT1/8" F x NPT1/8" M (list it the way 084333 is shown)							



Warranty Product warranty is limited to original defects in material and workmanship and will not cover any collateral damage due to mishandling, abuse and /or any other inappropriate use of this product.



A.W. Chesterton Company 860 Salem Street, Groveland, MA 01834, USA www.chesterton.com

